Mass of Xenon in Vessel at Maximum Operating Pressure (absolute):

Assume we have 100 Xe in active volume of gas inside a cylinder inscribed within the QT/WLS assembly array), and we make up any extra to fill plumbing and interstitial spaces:

$$M_{Xe\ 100} := 100 kg$$

Maximum Operating pressures (absolute):

$$P_{\text{MOPa }100} := 15 \text{bar}$$

Operating Temperature, physical constants:

$$T_{amb} := 293K$$

$$R := 8.314 \text{J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$$

$$R := 8.314 \text{J} \cdot \text{mol}^{-1} \cdot \text{K}^{-1}$$
 $M_{a \text{ } Xe} := 136 \text{gm} \cdot \text{mol}^{-1}$

Critical Pressure, temperature of Xenon:

$$P_{c} = 58.40 \text{bar}$$

$$P_{c Xe} := 58.40 \text{bar}$$
 $T_{c Xe} := 15.6 \text{K} + 273 \text{K}$ $T_{c Xe} = 288.6 \text{K}$

$$T_{c Xe} = 288.6 \text{ H}$$

reduced pressure:

$$P_{r_{-}100} := \frac{P_{MOPa_{-}100}}{P_{c Xe}} \quad P_{r_{-}100} = 0.257$$

reduced temperature

$$T_r := \frac{T_{amb}}{T_{c Xe}} \qquad T_r = 1.015$$

Compressibility Factor:

from chart for pure gasses shown below

$$Z_{Xe\ 15bar} := .93$$

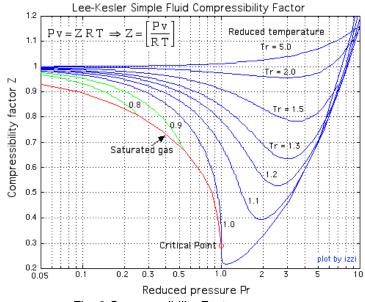


Fig. 6 Compressibility Factor, pure gasses

ref: A Generalized Thermodynamic Correlation based on Three-Parameter Corresponding States, B.I.Lee & M.G.Kesler, AIChE Journal, Volume 21, Issue 3, 1975, pp. 510-527' (secondary ref. from:http://www.ent.ohiou.edu/~thermo/

Number of moles:

$$n_{\text{Xe_100}} := \frac{M_{\text{Xe_100}}}{M_{\text{a Xe}}}$$
 $n_{\text{Xe_100}} = 735.294 \text{ mol}$

Volume required:

$$v_{Xe_100} := \frac{{}^{n}Xe_100^{\cdot}Z_{Xe_15bar} \cdot R \cdot T_{amb}}{{}^{p}MOPa_100} \qquad v_{Xe_100} = 1.096 \times 10^{3} \, L$$

$$n_{Xe} := n_{Xe-100}$$
 $V_{Xe} := V_{Xe-100}$ $P_{MOPa} := P_{MOPa-100}$

molar, mass, volumetric density:

$$\rho_{mol} := \frac{{}^{n}Xe}{V_{Xe}} \quad \rho_{mol} = 0.671 \frac{mol}{L}$$

$$\rho_{Xe} := \rho_{mol} \cdot M_{a_Xe} \quad \rho_{Xe} = 0.091 \frac{gm}{cm^{3}}$$

$$v_{Xe} := \rho_{Xe}^{-1} \quad v_{Xe} = 10.957 \frac{cm^{3}}{gm}$$

We desire active length to be = 1.25x active diameter. then:

Active volume radius:
$$r_{Xe_exact} := \sqrt[3]{\frac{V_{Xe}}{2.5\pi}}$$
 $r_{Xe_exact} = 0.5186425 \text{ m}$

then:
$$l_{Xe_exact} := 2.5r_{Xe_exact}$$
 $l_{Xe_exact} = 1.296606 \, m$

Round up to:

$$r_{Xe} := 0.519 \text{m}$$
 $l_{Xe} := 1.30 \text{m}$ $\pi r_{Xe}^2 \cdot l_{Xe} = 1.1 \text{ m}^3$

Quartz Tube (QT) length:

items using up qt length (full length qt is needed):

shield:
$$l_{shld} := 20cm$$

Si PMT plane:
$$1_{SiPMT} := 1 cm$$

QT length:

$$l_{qt} := l_{Xe} + (l_{shld} + l_{SiPMT}) \qquad \qquad l_{qt} = 1.51 \text{ m}$$

Maximum available quartz tube length is over 2m so we are OK.

QT tube outer radius:

$$r_{qt} := 21mm$$

QT/WLS sys. nom radius (at QT axis)

$$R_{wls} := r_{Xe} + r_{qt}$$
 $R_{wls} = 0.54 \,\mathrm{m}$

QT dimensional tolerances

bow:
$$\begin{array}{ccc} \text{OD (+/-)} & \text{ovality} \\ \text{tol}_{bow} \coloneqq 1.5 \frac{mm}{m} \cdot l_{qt} & \text{tol}_{OD} \coloneqq 1 \text{mm} \\ \text{tol}_{OV} \coloneqq 0.5 \text{tol}_{OD} \\ \text{tol}_{OV} = 0.5 \text{mm} \end{array}$$

$$tol_{bow} = 2.265 \, mm$$

total tolerance:

$$tol_{tot} := tol_{bow} + tol_{OD} + tol_{ov}$$
 $tol_{tot} = 3.765 \, mm$ OK, should be less than tube-to-tube spacing s_{qt} below

$$N_{qt} := 72$$

Angle of QT spacing
$$\theta_{qt} \coloneqq \frac{360 deg}{N_{qt}} \qquad \theta_{qt} = 5 \ deg$$

Tangential QT spacing (nominal):

$$s_{qt} := R_{wls} \cdot sin(\theta_{qt}) - 2r_{qt}$$
 $s_{qt} = 5.064 \, mm$ check that $s_{qt} > tol_{tot}$ $tol_{tot} = 3.765 \, mmOK$

Xenon vessel inner radius, min.:

$$R_{i \text{ Xev min}} := r_{Xe} + 2r_{qt} + tol_{tot}$$
 $R_{i \text{ Xev min}} = 0.56477 \text{ m}$

Set Xenon vessel inner radius to:

$$R_{i_Xev} := 0.57m$$
 this gives: $R_{i_Xev} - R_{i_Xev_min} = 5.235 \,\text{mm}$ clearance for a PTFE reflecting liner, if desired

Note that this assumes there is no cylindrical reflector and gas distribution annulus outside the QT/WLS array and Xenon gas distribution pipes (PTFE) are located in the interstitial spaces behind the QTs.

Xenon Vessel wall thickness

$$t_{XeV} \coloneqq 1cm$$
 Note, this is likely a practical minimum which allows sealing and fastener attachment at flange; wall thickness can be thinner elsewhere (see below), and some outward extension past this at the cathode may be permissible.

Buffer gas annulus thickness, at main service flange

$$t_{bg} \coloneqq 8 \text{cm} \\ \text{Though this is far higher than needed (see below), we still have much uncertainty which needs to be verified by testing. In addition we might need good pumping and a wide annulus will allow larger ports. The EL "cathode" grid HV will be near the flange and will have a substantial voltage (~30 kV), and the HV cable feeding the EL cathode grid will enter in through this annulus and has a finite width, of perhaps 7mm; something like 3 cm annulus would be sufficient for this purpose.$$

Pressure Vessel inner radius:

$$R_{i pv} := R_{i Xev} + t_{Xev} + t_{bg}$$
 $R_{i pv} = 0.66 m$